

SPIRAL FLUTE TAPS

Plug & Bottoming/ Blind Hole



- Machine screw & fractional sizes.
- Bright finish.
- Spiral flutes continuously remove shavings from deep blind holes.



Machine Screw Sizes		
Size-Threads per Inch	Length of Thread	# of Flutes
3-48	1/2"	2
4-40	9/16"	2
4-48	9/16"	2
5-40	5/8"	2
5-44	5/8"	2
6-32	11/16"	2
6-40	11/16"	2
8-32	3/4"	3
8-36	3/4"	3
10-24	7/8"	3
10-32	7/8"	3
12-24	1"	3
12-28	1"	3

Fractional Sizes		
Size-Threads per Inch	Length of Thread	# of Flutes
1/4"-20	1"	3
1/4"-28	1"	3
5/16"-18	1-1/8"	3
5/16"-24	1-1/8"	3
3/8"-16	1-5/16"	3
3/8"-24	1-5/16"	3
7/16"-14	1-7/16"	3
7/16"-20	1-7/16"	3
1/2"-13	1-21/32"	3
1/2"-20	1-21/32"	3
5/8"-11	1-13/16"	4
3/4"-10	2-1/16"	4

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